

Supplemental HSE Requirements – Minnedosa Ethanol Plant

SUPPLEMENTARY HSE REQUIREMENTS

This appendix defines **Minnedosa Ethanol Plant** business unit specific HSE requirements to be complied with by the Supplier while performing services at **Minnedosa Ethanol Plant** work sites. In some cases, the below requirements are in addition to or in replacement of, the requirements in HSE Schedule. If clarification is required, please contact your Cenovus representative.

Site Access Orientation & Training

The following courses are required to access the MEP plant secure area:

- Life Saving Rules Introduction (www.cenovusLearns.com).
- Site Specific MEP Orientation (www.cenovuslearns.com).

The requirement below is in addition to HSE Schedule 3.3.

Security Access

All contractors and visitors must have a valid swipe card for access to the plant secure area. Consult with your Cenovus job coordinator for more information. Swipe cards are normally distributed from the Administration building (east side of property by the Cenovus sign).

PPE Requirements

In addition to section 34 of the HSE schedule 3.3, the follow PPE is required:

- Wear traction aids at all times (incl parking areas) when ice or snow conditions are present on site, or, as mandated by MEP management.
 - Approved non sparking for the operating facility.
- Double hearing protection may be required during certain activities. Contractor activities that introduce high noise levels must include signage indicating the required level of hearing protection in the area. (>85dBA = single hearing protection, >105dBA = double hearing protection).
- Foam sealed eyewear is mandatory when dismantling scaffold.
- Contact Lenses are not permitted inside the plant secure area due to the difficulty of flushing eyes in event of chemical contact.
- Hooded garments (detachable and non-detachable) are prohibited from all areas outside of the administration building or maintenance offices.

First Aid

The following are requirements for first aid provisions from the MB workplace safety and health regulations, Part 5; First Aid. Contractor Supervisors (in cooperation with Cenovus Energy) are responsible to ensure that minimum first aid assistance is available.

TABLE 1		
Number of workers per shift	Close Workplace	
	Low hazard work	Other work
1-10	—	—
11-40	1 Basic	1 Intermediate
41-100	1 Basic	2 Intermediate
101-199	2 Basic	2 Intermediate
200 or more	3 Basic	3 Intermediate

“Close workplace” is a workplace located within 30 minutes travel time from a medical facility. The Minnedosa Health Center is located 6 minutes from MEP.

Contractor Safety Manual

In addition to HSE Schedule 3.3, all contractors at MEP must have a Health and Safety Program that meets the needs to Section 7.4(5) of the MB Workplace Safety and Health Act.

Cenovus reserves the right to review and approve/reject the Contractor’s Health and Safety Program.

Other Occupational Safety Requirements

- Lifting Anchor Points** All anchor points used for lifting must be approved by a Professional Engineer prior to use.
- Dropped object prevention** All workers at MEP must ensure that dropped objects hazards are effectively managed.
- Work permitting and energy isolation** All persons performing work inside the plant secure area must have a valid work permit unless they are working in an area or performing an activity that is permit exempt. Prior to getting a permit the permit holder must complete the Western Canada Upstream (WCU) Permit Receiver training course on CenovusLearns.
- Life-saving rules** MEP has adopted all 10 of Energy Safety Canada’s Life-saving rules. Energy Safety Canada - ESC.

Turnaround Safety

All workers participating in the MEP annual turnaround should have access to the Turnaround Safety Management Plan.

More Information

For more information on any of the above information or to find out how the requirements relate to what you are doing on site talk to your Cenovus job coordinator or the MEP HSE Advisor. (Gerry.oliver@cenovus.com)